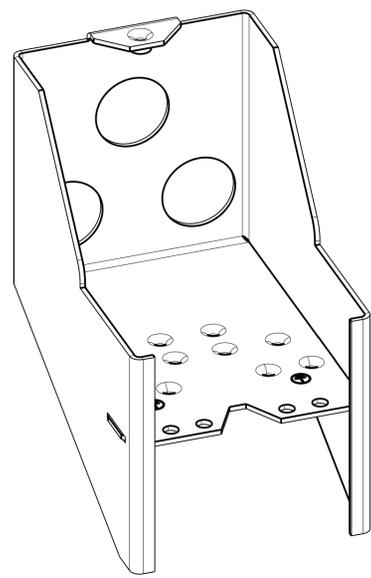
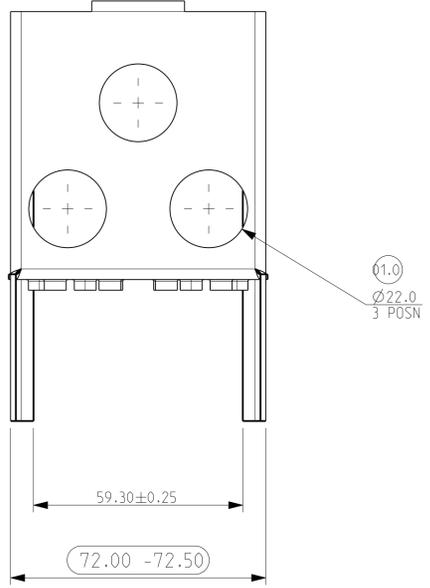
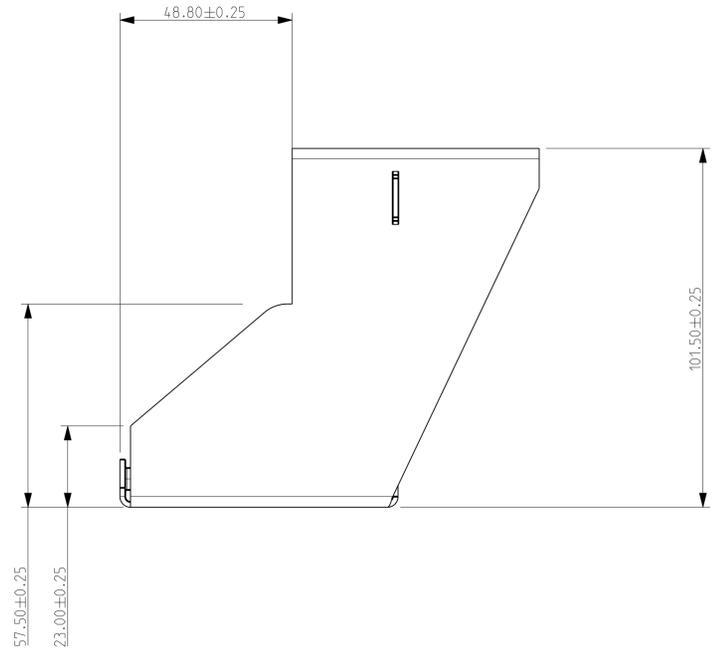
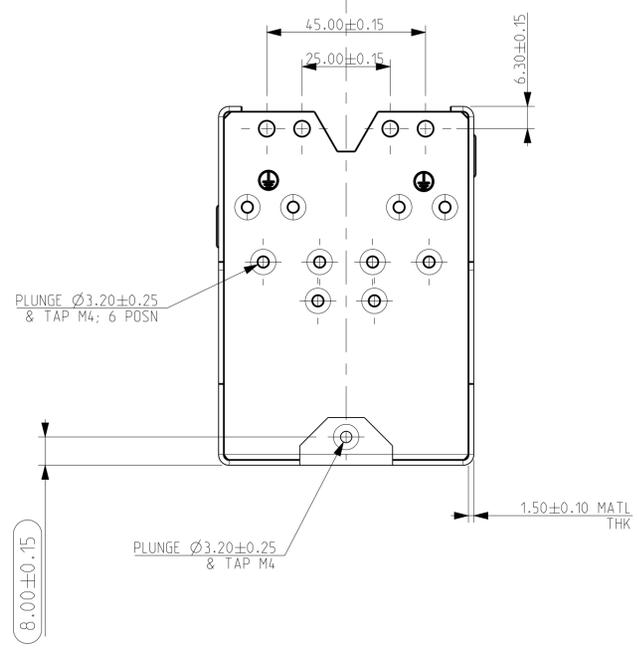


ISSUE	DATE	CHANGE	DOCUMENTS	INITIALS
00	XX-XX-XX	Initial release.	-	XXX
00.02	21-09-12	SCREW FIXING ADDED; TOOL RELEASE	-	RNJ
00.03	23-01-13	23 dim was 23.0 Tol eased from proto parts	-	RNJ
00.04	02.10.13	Updated Tolerances	-	RMD
00.05	08-06-15	7022-0044 reference added in note 2.0 and note 6.0 included.	-	KTM
01.0	14-01-16	Diameter was $\varnothing 4.0\text{mm}$.	TBA	CHUN



GENERAL VIEW FOR INFO ONLY SCALE 1:1

NOTES:-

- 1.0 MATERIAL:
LOW CARBON STEEL: GRADE DC01 TO BS EN 10130
- 2.0 FINISH:
REFER LATEST 7022-0044 CT STANDARD FOR ZINC ELECTROPLATING AND CORROSION RESISTANCE REQUIREMENTS
- 3.0 PRECEDENCE DIMENSIONAL CONTROL:
DIMENSIONS AND DATUMS GIVEN HERE ARE FOR INSPECTION PURPOSES ONLY. DRAWING MUST BE READ IN CONJUNCTION WITH PRO/ENGINEER FILE:- 6500-0087_BODY_CBL-BRKT OR APPROVED ALTERNATIVE 3D FORMAT.
- 4.0 NO SHARP EDGES OR BURRS PERMISSIBLE.
- 5.0 PARTS TO BE SUPPLIED CLEAN AND FREE FROM ANY FOREIGN OBJECTS.
- 6.0 PART/TOOLING QUALIFICATION
REFER LATEST 7022-0025 CT TERMS AND CONDITIONS FOR METAL COMPONENTS.

Control Techniques specification on Environmental & Human Health Requirements, 7022-0071 applies.

PRINTED COPIES OF THIS DRAWING ARE UNCONTROLLED

MODEL ISSUE: 01.5+

DIMS IN mm U.O.S.	CONTROL TECHNIQUES LTD., THE GRO., NEW TOWN, UK, SY16 3BE
DO NOT SCALE	TITLE
ORIGINAL DIM	Body; Gland Box; Size B
02.10.13	
MATERIAL	SCALE
See Notes	NTS
PART No.	SHT No.
6500-0087-01	1 of 1
	SHT SIZE
	A1
	VERSION
	5+

THE DIMENSIONS AND TOLERANCES SPECIFIED ON THESE DRAWINGS ARE THE PROPERTY OF CONTROL TECHNIQUES. THEY SHALL BE KEPT IN ALL WORK AND NOT BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.